ALLIANCE PLAST

TECHNICAL DATA SHEET

info@allianceplast.com | +371 28 664 102 | Lubanas str. 125a-18, Riga, LV-1021, Latvia | www.allianceplast.com

Shape:	ROUND
Volume:	365 ml
External diameter top with lid:	95.8 mm
External diameter bottom:	77 mm
External diameter lid:	92.4 mm
Height container with lid:	79.35 mm
Height lid:	6.5 mm
Weight container:	12.9 g
Weight standard lid:	5 g

ARTICLE: **AP95/0365**

Closure type:	Snap-On	**Tamper Evidence type:**	Standard
Protective collar:	Yes	**Lid type options:**	Standard

Handle available: None

Decoration available: IML

Container Yes

Lid Yes

Different IML options

Full cover

Peek inside
Create a transparent pot window

Perfect mix
Clear pot with colourful lid. Or vice versa

Perfect colour matching

Coloured plastic options

Choose from Pantone or mixed CMYK colour palettes

CMYK
PANTONE

Raw material options: PP random QU 80 A (MFI 35), Braskem (MFI 40), Borealis RJ377MO Random, Moplen RP348T, Borealis BD950MO Freezgrade (Transparent).

Masterbatch colous: Preferred colours: White 101, Clear, Natural, Blue 201, Dark Blue 204, Black 601, Light Grey 502, Red 331, Yellow 430 and Green 803. Additional colours: Transparent Red 338, Silver 521, Gold 21720, Warm Red 307, Warm Yellow 417, Beige 421, Brown 901, Dark Grey 501 (metal grey), Orange 741 and Blue 213. All other colours on request.

Approvals: All products comply with the FDA and European legislation in force relating to materials and articles intended to come into contact with food.

Stackability, filled: kg (=max weight on bottom container)
The stacking tests have been performed with the standard raw material as stated above at 23° C over a period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, customers should make internal trials to dertermine the viability of free-standing stacking and transportation. Notably, transparent (CLX) materials are softer than standard material, hence stacking must be considered when contact clear materials are chosen.

	LIDS + CUPS	CUPS	LIDS	LIDS + CUPS	CUPS	LIDS	LIDS + CUPS	CUPS	LIDS
Total Pcs. Per BOX	294	-	-	456	600	2280	715	-	-
Total Pcs. Per PALETTE	9408/11760	-	-	9120 / 10944	12000 / 14400	45600/54720	11440 / 12870	-	-
Boxes Per Palette	32 / 40	32 / 40	32 / 40	20 / 24	20 / 24	20 / 24	16 / 18	16 / 18	16 / 18
Total Palette Height	215 / 265 cm	215 / 265 cm	215 / 265 cm	215 / 255 cm	215 / 255 cm	215 / 255 cm	223 / 263 cm	223 / 263 cm	223 / 263 cm
	BOX '25' / EPAL '25' *(Reference page 2)*			**BOX '40' / EPAL '40'** *(Reference page 2)*			**BOX '52' / EPAL '52'** *(Reference page 2)*		

Hot filling: 85–95° C
The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging become flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling.
After cooling of the product and pail, the pail regains its original stacking strength.

Cold temperatures: The standard resin material for white/coloured products resists temperatures down to -20° C. Deep freezing below -20° C may require a special resin available on request. Standard transparent (CLX) products might become brittle at temperatures below 0° C, and special resins are available on request for applications below freezing. Resins tailored for freezing stability has a lower stackability than standard resin which must be taken into consideration.

Special: Microwave safe

Shelf life: The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months after the date of the delivery subject to suitable storage.

Quality information: Deviations in the product specifications in this data sheet of 0.025% or less (i.e. 25 items per 100,000) on a rolling 12 months basis are considered acceptable in the industry and therefore cannot be construed as a defect. Also, please refer to the Standard Sales and Delivery Terms in force at the time of delivery.

UN approval: No

**The stated volume is without any head space*
Specifications are subject to change without notice.

Date: 18-06-2020

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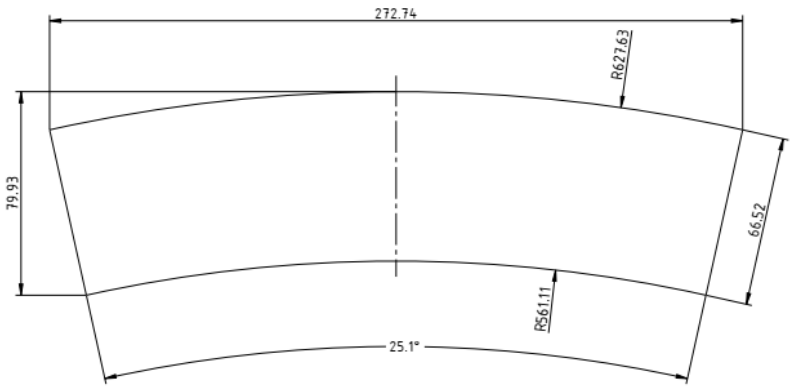
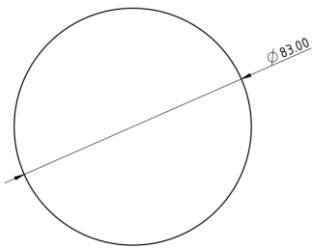
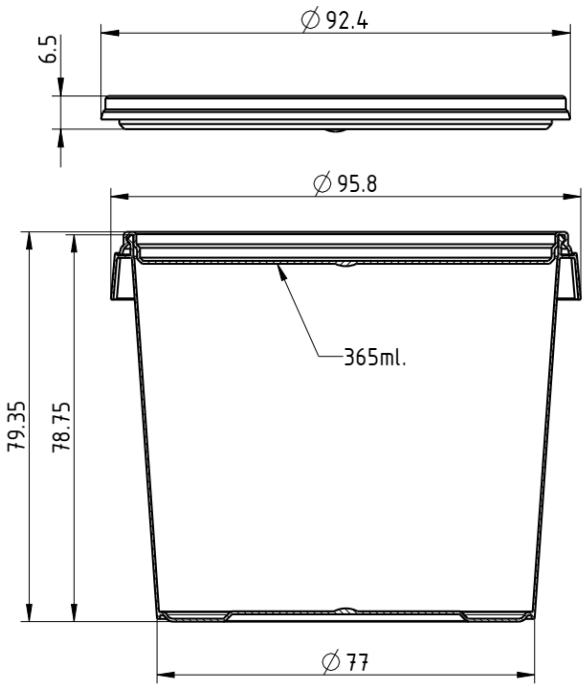
LABEL PRINT AREA

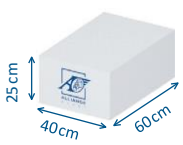




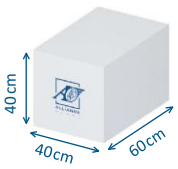
DIMMENSIONS



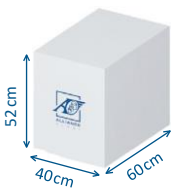
PALLETIZATION



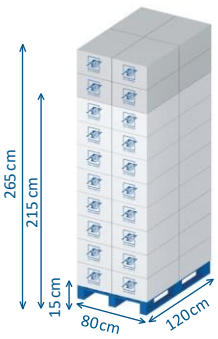
BOX 25



BOX 40

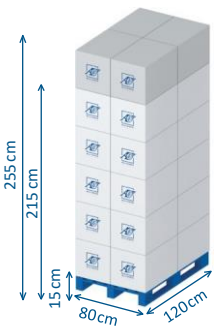


BOX 52



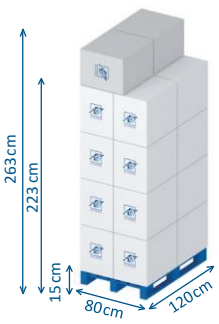
EPAL 25

32 / 40 BOXES



EPAL 40

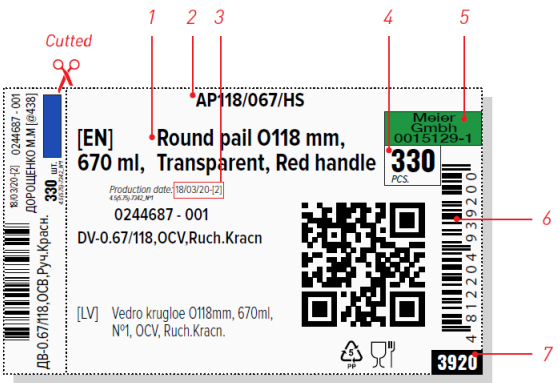
20 / 24 BOXES



EPAL 52

16 / 18 BOXES

STICKER ON THE BOX



1. *Description (Eng)*
2. *Article (Eng)*
3. *Production date*
4. *Pieces per BOX*
5. *Customer and Order nr.*
6. *Customer Order Defined EAN-13 Barcode*
7. *Article Code (4 digit)*