



Allianceplast P118/067			Logical no: P118/067 Available lids: LID118 (IML)
Dimensions	Shape: Round Volume under lid: 671,0 ml +/-2% Volume brimful: 737ml +/-2% ml External diameter top without lid: 125.5 mm External diameter top with lid: 125.5 mm External diameter with lid and handle: 125.5 mm External diameter bottom: 90.5 mm Height without lid: 100.2 +/-0.5 mm Height with lid: 101.2 +/-0.5 mm	The stated volume is without any head space The stated volume is without any head space	
Closure system	Closure type: Snap-On Protective collar: Yes Tamper Evidence type: Tamper Evidence tab Lid type options: Standard		
Handle	Handle available: Yes		
Decoration	Decoration available: IML Opening used: mm Overlap used: mm		
Raw material	Raw material options: PP Masterbatch colours: Preferred colours: White 101, Clear, Natural, Blue 201, Dark Blue 204, Black 601, Light Grey 502, Red 331, Yellow 430 and Green 803. Additional colours: Transparent Red 338, Silver 521, Gold 21720, Warm Red 307, Warm Yellow 417, Beige 421, Brown 901, Dark Grey 501 (metal grey), Orange 741 and Blue 213. All other colours on request. Approvals: All products comply with the FDA and European legislation in force relating to materials and articles intended to come into contact with food.	 	
Sturdiness	Stackability, filled:	kg (=max weight on bottom container) The stacking tests have been performed with the standard raw material as stated above at 23° C over a period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, customers should make internal trials to determine the viability of free-standing stacking and transportation. Notably, transparent (CLX) materials are softer than standard material, hence stacking must be considered when contact clear materials are chosen.	
Weight	Weight container/pot: 25.3 g +/-0.6 g Weight standard lid: 8.6 g +/- 0.2g		
Packing	On pallet 1200x800: 5400 pcs. Number containers per box: 270 pcs. Number Lids per box: 270 pcs. Height incl. pallet: 2.25	Number Boxes on pallet: 20pcs	
Performance	Hot filling: 85-95° C Cold temperatures: The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging become flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. After cooling of the product and pail, the pail regains its original stacking strength. The standard resin material for white/coloured products resists temperatures down to -20° C. Deep freezing below -20° C may require a special resin available on request. Standard transparent (CLX) products might become brittle at temperatures below 0° C, and special resins are available on request for applications below freezing. Resins tailored for freezing stability has a lower stackability than standard resin which must be taken into consideration Shelf life: The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months after the date of the delivery subject to suitable storage. Quality information: Deviations in the product specifications in this data sheet of 0.025% or less (i.e. 25 items per 100,000) on a rolling 12 months basis are considered acceptable in the industry and therefore cannot be construed as a defect. Also, please refer to the Standard Sales and Delivery Terms in force at the time of delivery.		
Other	UN approval: No Special: Microwave safe		